

LABITEX UV 205 RELEASE

Product description:

Labitex UV 205 Release is gloss UV-curable varnish with good release effect. Suitable for flexographic and rotary screen printing on a wide range of paper and non-absorbent substrates. The polymerized varnish film has a high gloss, elasticity and toughness; provides good release properties in combination with various adhesives with residual stickiness on a water and organic basis, as well as hot-melt adhesives. Varnish allows you to produce multilayer labels of any complexity.

Physical characteristics:

Flash point:	> 100°C
Solid content:	100% VOC-free
Viscosity (20 ⁰ C):	50±5 (DIN-4)
Gloss:	> 75
Slip angle:	1°±0,9°
Curing speed:	30 m/minute with lamp 60 W/cm (laboratory conditions)
Hot stamping:	No
Glueability (special glue):	No

Product features:

- ✓ Overprint varnish with release effect.
- ✓ High elasticity and toughness of coating

Substrate:

Paper	**	*** - Perfect suitable
Cardboard	**	** - Suitable
Non-absorbent substrates ¹	**	* - Tests recommended
Treated non-absorbent substrates ¹	**	x - Not suitable

¹Label paper, laminated cardboard and synthetic substrates (PP, PE, PVC, OPP and etc.)

Application:

Equipment:	Rotary screen-printing machine. Flexographic machine.
Machine mode:	The machine should be adapted to work with the UV products, including rollers and hoses. The lamps and reflectors should be clean and changed regularly in order to cure UV-varnish properly.
Film thickness:	2-4 g/m ² (with standard anilox), strongly depends on the absorbency of the substrate.

Suitability of the UV coating for different UV curing dryers:

Hg ¹	O ₃ -free ²	Fe	Ga	LE-UV ³	LED 365	LED 395 ⁴
Yes	No	Yes	No	No	No	No

¹ - Standard medium pressure mercury UV lamp.
² - Ozone-free mercury UV lamp.
³ - Iron doped Ozone-free, like H-UV etc.
⁴ - Including LED-UV dryers with wave lengths 385 and 405 nm.

Version dated 23/02/2017

STIR COATING WELL BEFORE USE!

Prior tests are recommended before any commercial work.

The information contained herein is based on our knowledge, true and correct. Any recommendations are made without guarantee, as the conditions of use are beyond our control. Our technical department may be contacted for further information.

UV COATINGS APPLICATION GENERAL GUIDELINE

- Application viscosity:** As supplied. It is possible to heat the UV coating to reduce the viscosity and improve the leveling (do not heat UV coating over 40°C).
The viscosity strongly depends on temperature.
- Polymerization:** Adequate UV curing is required for the coating. Curing speed will depend upon film thickness, substrates and the type/condition of the UV curing equipment.
- Equipment clean-up:** Wash, suitable for UV coatings.
- Coating and inks:** It is not recommended to varnish oil based offset paints based on the following unstable pigments: Warm Red, Rhodamine, Purple, Purple, Blue Reflex, Blue 072. In this case, use special resistant colors.
- During the application on:**
- Inks, containing waxes or silicones;
 - Water-based and conventional OPV not designed as special primers;
 - Prints, passed through infra-red dryers;
 - Other substrates with surface tension below 38 Dyn/cm.

Could be problems with substrate wetting and adhesion.

The UV coating should be applied on thoroughly dried inks. In case of the conventional offset inks the thorough drying could take 12-48 hours and more, depending on ink, substrate, film thickness and other printing settings.

Prior tests are recommended!

- Storage:** The recommended storage temperature is 18-22°C.
Guaranteed shelf life is 12 months in closed original packaging.
Avoid direct sunlight.
- Safe handling:** Avoid any contacts with skin and eyes.
All works should be proceeded in the ventilated working area. For more information, please, see the MSDS.

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Notes:

- All information provided in this Technical Data Sheet (TDS) including the recommendations for application is based on our current knowledge and experience.
- The information about technical specifications (such as slip angle or reactivity) is based on our examinations under laboratory conditions and the mentioned values can differ from the practice.
- This document is provided for informational purposes only and do not release users from carrying out their own tests and trials.
- We reserve the right to change product properties according to the newest requirements of technical progress, amendments and additions to the list of restricted raw materials. These changes do not bring negative impact on the technical characteristics of the product.

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