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## LABITEX WB DIGITAL PRIMER 20

### Description:

LABITEX WB DIGITAL PRIMER 20 is a water-based primer for flexible film and paper, is designed to give a low yellowing receptive surface for digital printing like electrographic ink and dry toner. May be used for inline coating methods. The primer can be used with a complete drying for indirect contact coating for foodstuff packaging. Does not contain VOC.

### Properties:

Viscosity:	15 sec. DIN 4 cup at 20 °C
Appearance:	Clear liquid
Applications:	Pressure sensitive
Processes:	Priming unit
Substrates:	PVC, PP, PE, PET etc.

### Compability and processing considerations:

The product is formulated as a primer for flexible film and should show excellent receptivity to inks, compatibility with your inks should always be tested. Before use all press equipment should be properly cleaned.

### Cleaning down:

- Please clean machine and tools immediately with room temperature water according to recommendation of the machine suppliers.
- Where the primer has been left to dry use hot water with a mild detergent.

### Run parameters:

- The drying temperature must be set to 80° C regardless of the substrate used.
- The value of the weight of the varnish film (the amount of primer applied) should be minimum 2 g/m<sup>2</sup> on wet. If necessary, the layer can be increased under the condition of intensive drying.
- Stir well before use. Mechanical stirring is recommended.
- Avoid the mixing of primer with other coatings or washing water.

### Storage and handling:

This coating should be stored at original containers at 5 up to 30 oC and be protected from frost, heat and sun exposure. The shelf life under recommended conditions is 12 months. After opening use as soon as possible.

### Legislation assesment:

For more information about the food legislation assessment of product (e.g. the demands on the Nestle @Guidance Note of Packaging inks” and Swiss Ordinance SR 817.023.21) please contact us.

### Product safety:

Users should read and understand the Safety Data Sheet (SDS) to familiarise themselves with the product hazards and the precautions to be taken when handling or using this product.

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### **Prior tests are recommended before any commercial work.**

The information contained herein is based on our knowledge, true and correct. Any recommendations are made without guarantee, as the conditions of use are beyond our control. Our technical department may be contacted for further information.