

## LABITEX WB 619 PRIMER

### Product description:

Gloss waterbased primer for the application via the coating unit of the offset coating machine on paper and cardboard. The primer improves adhesion of the UV varnish, applied off-line. Because of the well balanced formula the primer provides good adhesion of the uv varnish, rub resistance and printability.

### Physical characteristics:

Flash point:	> 100°C
Viscosity (20 <sup>0</sup> C):	40±5 (DIN-4)
Solid content:	33±3 %
pH:	8,3±0,2
Gloss (60 <sup>0</sup> ):	> 60
Slip angle:	21°±3°
Rub resistance:	High
Hot stamping:	Yes
Gullibility:	Yes
Freeze stability:	No

### Product features:

- Good adhesion
- High rub resistance

### Substrate:

Paper	***
Cardboard	***
Non-absorbent substrates <sup>1</sup>	x
Treated non-absorbent substrates <sup>1</sup>	x

\*\*\* *Perfect suitable*  
\*\* *Suitable*  
\* *Tests recommended*  
x *Not suitable*

<sup>1</sup>Label paper, laminated cardboard and synthetic substrates ( PP, PE, PVC, OPP and etc.)

### Application:

- Equipment: Offset press coating unit.

The machine should be adapted to work with the water-based materials, including rollers and hoses.

- Film thickness: 2-4 g/m<sup>2</sup> (with standard anilox), strongly depends on the absorbency of the substrate.

**STIR COATING WELL BEFORE USE!**

Version dated 23/02/2017

### Prior tests are recommended before any commercial work.

The information contained herein is based on our knowledge, true and correct. Any recommendations are made without guarantee, as the conditions of use are beyond our control. Our technical department may be contacted for further information.

## WATER BASED COATINGS APPLICATION GENERAL GUIDELINE

<b>Application viscosity:</b>	As supplied.
<b>Coating diluent:</b>	Water. 5% maximum.
<b>Coating drying:</b>	Hot air flow 50-60°C. The temperature in the pallet should be below 35°C.
<b>Equipment clean-up:</b>	Liquid coating – warm water. Dried coating – ethyl acetate or another solvent.
<b>Coating and inks:</b>	It is not recommended to varnish oil based offset paints based on the following unstable pigments: Warm Red, Rhodamine, Purple, Purple, Blue Reflex, Blue 072. In this case, use special resistant colors.

It is possible to apply the UV-coating on top of the Labitex WB varnish dried film. For the best adhesion of the UV coating special primer is recommended.

### **Prior tests are recommended!**

<b>Storage:</b>	The recommended storage temperature is 18-22°C. Guaranteed shelf life is 12 months in closed original packaging.
<b>Safe handling:</b>	All works should be proceeded in the ventilated working area. For more information, please, see the MSDS.

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### Notes

- All information provided in this Technical Data Sheet (TDS) including the recommendations for application is based on our current knowledge and experiences.
- The information about technical specifications (such as slip angle or reactivity) is based on our examinations under laboratory conditions and the mentioned values can differ from the practice.
- This document is provided for informational purposes only and do not release users from carrying out their own tests and trials.
- We reserve the right to change product properties according to the newest requirements of technical progress, amendments and additions to the list of restricted raw materials. These changes do not bring negative impact on the technical characteristics of the product.

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